















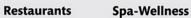
ELEMENTS OF NATURE...

Each chevron to delineate
the amalgamation of 5 elements of nature.
Earth, the ground on which life is based.
Fire, the power and strength.
Air, the love that we spread.
Space, where the sky is limit for our designs.
Water, deep and gives meaning to your space.











Big Projects



Shops/Offices



Living

Bathroom



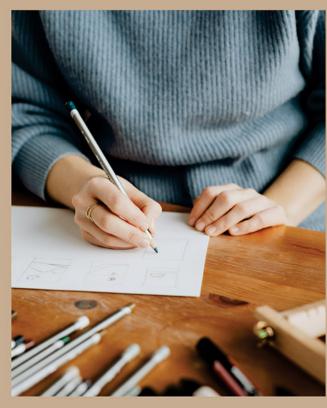
Kitchen

Children-Friendly Spaces



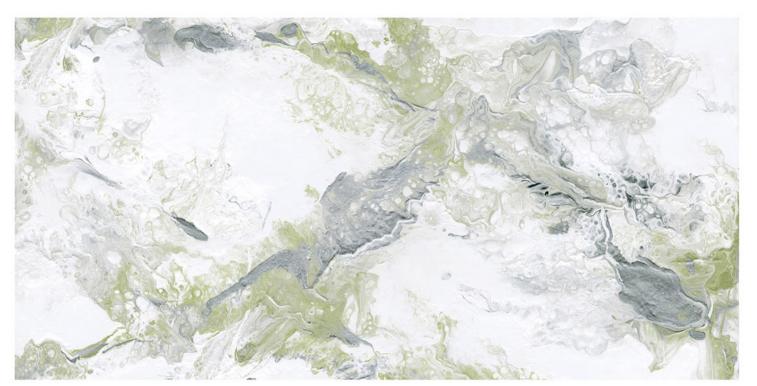
THE ARCHITECT, BUILDER & INTERIOR DESIGNER CHOICE.

We shape your dreams to reality
Nature showcases its beauty with
its majestic elements, and when this
same nature is brought to your aura
it brighten ups the space with its
everlasting blossom just like a
new flower blooms.











800x 600x 1600mm 1200mm

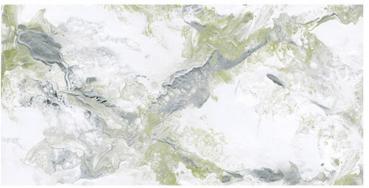


rebbeca green (light)



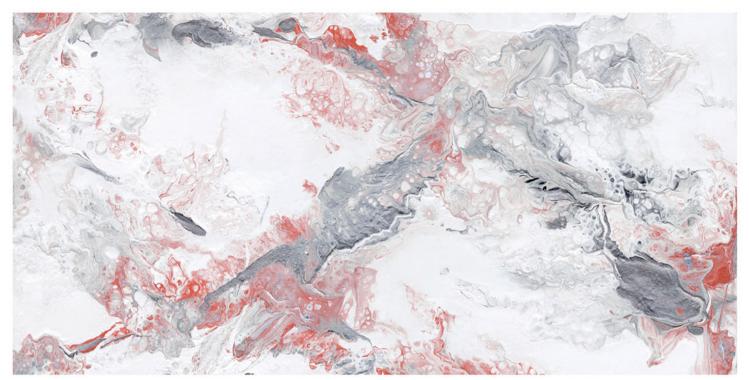












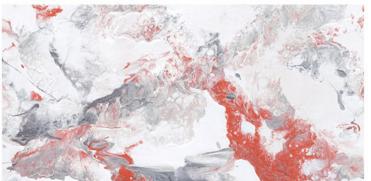


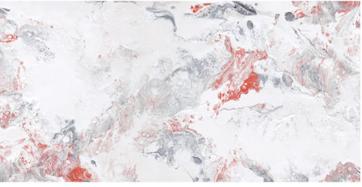
800x 600x 1600mm 1200mm



rebbeca red (light)















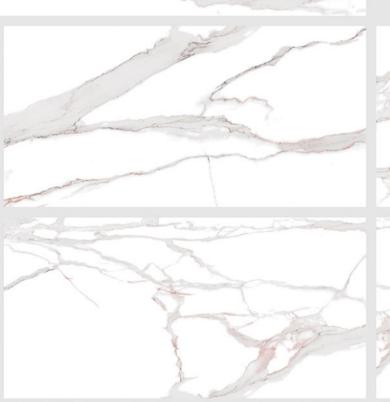


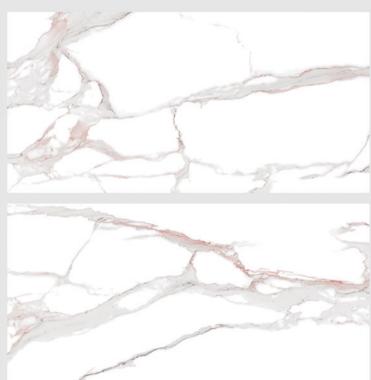
800x 600x 1600mm 1200mm

Finish: HIGH GLOSS



calacatta viola ——— (light)











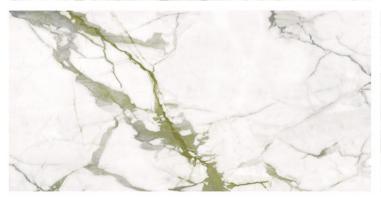


800x 600x 1600mm 1200mm



green velor carrara (light)













carrara





800x 600x 1600mm 1200mm



red velor carrara (light)

















800x 600x 1600mm 1200mm

Finish: HIGH GLOSS



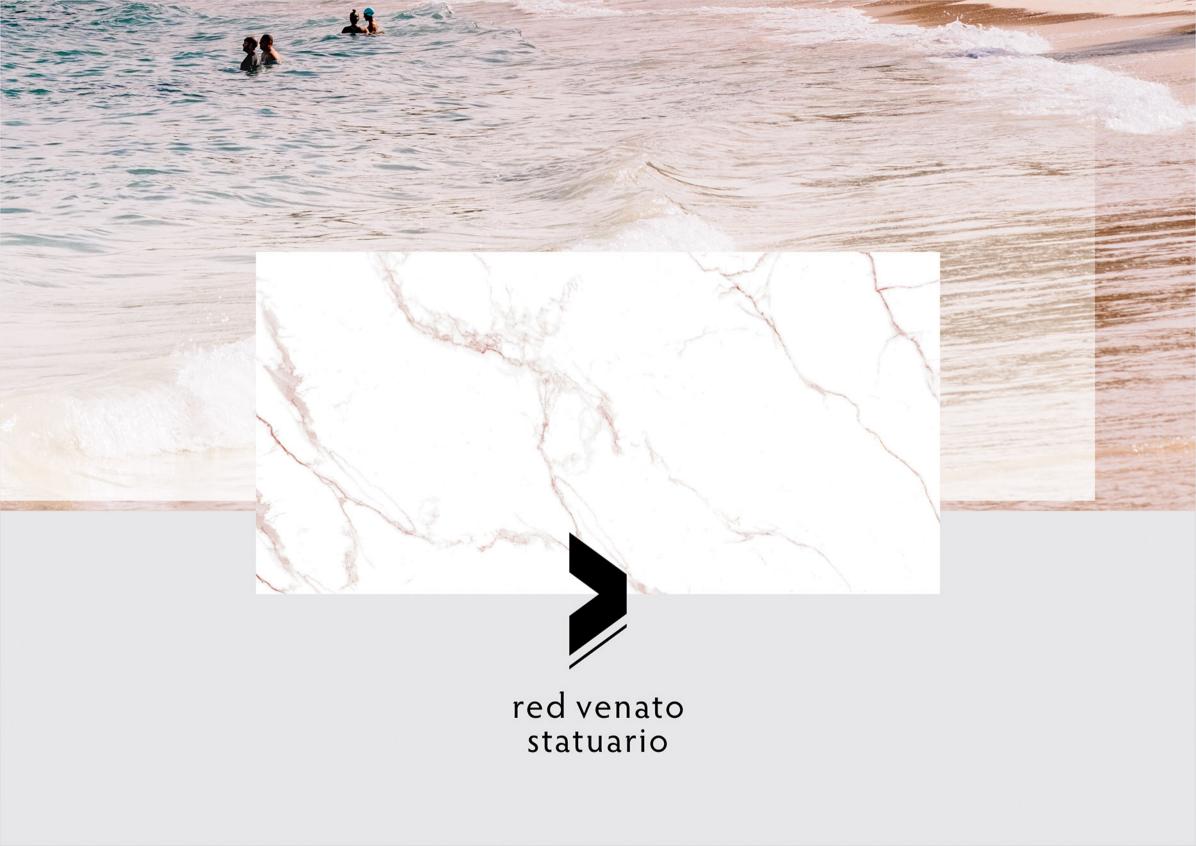
green venato statuario

(light)













800x 600x 1600mm 1200mm

Finish: HIGH GLOSS



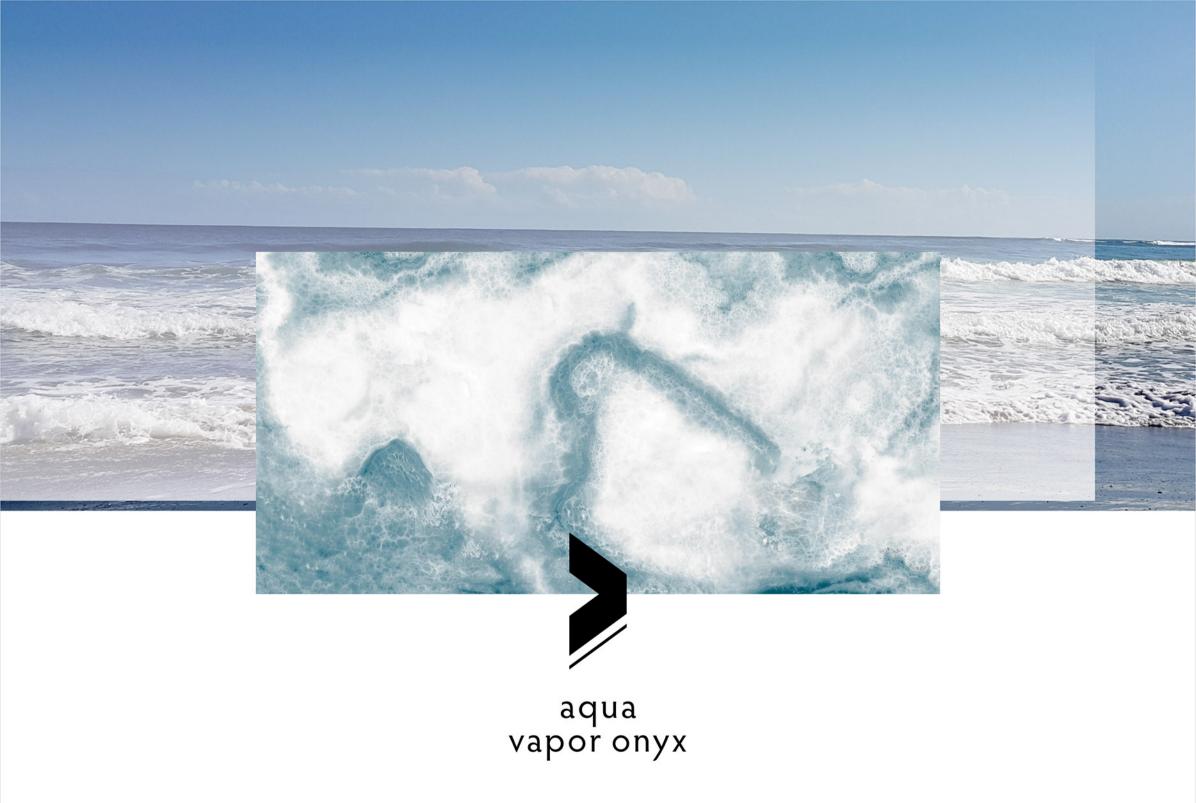
red venato Statuario

(light)













800x 600x 1600mm 1200mm



aqua vapor onyx (light)

















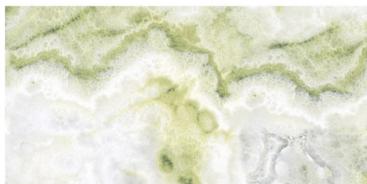
800x 600x 1600mm 1200mm



olive green onyx (light)













ruby red onyx





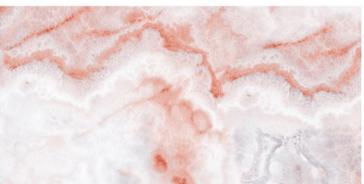
800x 600x 1600mm 1200mm



ruby red onyx (light)

















Technical Specifications

CHARACTERISTICS	STANDARD AS PER ISO-13006/EN14411 GROUP BIA	OUR VALUE OF PGVT	OUR VALUE OF GVT	TEST METHOD
REGULATORY PROPERTIES	MIN 91097A		100	
Deviation in length & width	±0.5 %	±0.1 %	±0.1 %	ISO-10545-2
Deviation in thickness	±5.0 %	±4.0 %	±4.0 %	ISO-10545-2
Straightness in side	±0.5 %	±0.1 %	±0.1 %	ISO-10545-2
Rectangularity	±0.6 %	±0.1 %	±0.1 %	ISO-10545-2
Surface flatness	±0.5 %	±0.2 %	±0.2 %	ISO-10545-2
Color difference	Unaltered	No change	No change	ISO-10545-16
Glossiness	As per mfg.	Min. 90%	Min. 4%	GLOSSOMETER
SURFACE MECHANICAL PROPERTIES				
Water absorption	< 0.50 %	< 0.05 %	< 0.05 %	ISO-10545-3
Apparent density	> 2.0 g/cc	> 2.10 g/cc	> 2.10 g/cc	DIN 51082
MASSIVE MECHANICAL PROPERTIES	20 20			
Modulus of rupture	Min. 35 N/mm ²	Min. 40 N/mm²	Min. 40 N/mm²	ISO-10545-4
Breaking strength	Min. 1300 N	Min. 2000 N	Min. 2000 N	ISO-10545-4
mpact resistance	as per mfg.	Min. 0.55	Min. 0.55	ISO-10545-5
SURFACE MECHANICAL PROPERTIES	30 00 00 00 00 00 00 00 00 00 00 00 00 0			
Surface abrasion resistance	as per mfg.	Min. Class-3	Min. Class-4	ISO-10545-7
MOH's hardness	as per mfg.	Min. 4	Min. 5	EN 101
THERMO HYDROMETRIC PROPERTIES				
Frost resistance	No damage	No damage	No damage	ISO-10545-12
Thermal shock resistance	No damage	No damage	No damage	ISO-10545-9
Moisture expansion	Nil	Nil	Nil	ISO-10545-10
Thermal expansion (COE)	Max. 9.0x10 ⁻⁶	Max. 6.5x10 ⁻⁶	Max. 6.5x10 ⁻⁶	ISO-10545-8
Crazing resistance	as per mfg.	Min. 10 Cycle	Min. 10 Cycle	ISO-10545-11
CHEMICAL PROPERTIES				
Chemical resistance	No damage	No damage	No damage	ISO-10545-13
Stain resistance	Resist ant	Resistant	Resistant	ISO-10545-14
SAFETY PROPERTIES				
Slip resistance	as per mfg.	> 0.40	> 0.40	ISO-10545-17
Fire resistance	as per mfg.	Fireproof	Fireproof	N. A.
Lead & Cadmium given off by glazed tiles	as per mfg.	Doesn't yield Pb & Cd	Doesn't yield Pb & Cd	ISO-10545-15

Packing Details

Sr. No.	Size	Pieces / Box	Area / Box (approx*)
1	800x1600 mm	2pcs.	2.56 sq. mtr.
2	600x1200 mm	2pcs.	1.44 sq. mtr.

Cutting Specifications

Cutting with disk

In order to do a correct cutting into one slab 12mm (1/2") it is recommended the use of segmented cutting disks and specifications as described below.

RPM	Cutting speed
	(m/min)-(feet/min)
2600 rpm	1/2 m/min - 4 feet/min
2300 rpm	1/2 m/min - 4 feet/min
1900 rpm	1/2 m/min - 4 feet/min
	2600 rpm 2300 rpm

To ensure correct finishes, it is recommended lowering the speed at both ends to 25% 0.3m/min - 1 feet/min. If the cutting also requires beveling it is also recommend to slow the speed in the cutting path to 0.6 m/min - 2feet/min.

In order to avoid stress into the slab, it is imperative the use of cutting surfaces that are perfectly levelled and good disk refrigeration. The disk must have a direct application to the cutting edge with refrigeration liquid or water during all the operation.

For inner cutting, as it has been said before, is mandatory the prior drilling at the corners to ensure a 5mm - 3/16" radius. Therefore, the drill must have 10 mm - 6/16" diameter or more.

Water jet cutting

Before starting the waterjet cutting it is advisable to secure the surface and check the flatness of the slab on the support structure for cutting.

Unless necessary (Ex. to create a cavity), the cut must begin and finish outside the slab, always respecting 50 mm - 2° of perimeter during the cutting to avoid accumulation of stresses. The pressure should not exceed 4000 bar and the linear cutting speed should be around 0.6 m / min - 2 feet / min

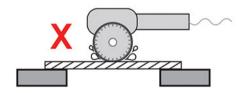
As long as the technical capacity of the cutting machine allows it, it is advisable to finish all the cuts towards the edge of the slab and avoid all the endings at the central area of the slab.

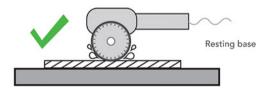
Cutting stresses

In order to minimize the residual stresses in a slab it is advisable, regardless of the cutting method employed, to remove 25 mm - 1" from the total perimeter of the slab.

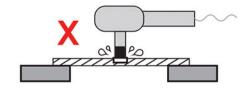
This not only mitigates the future stresses but also eliminates all possible stress that the material has accumulated during its manufacture, handling or transport until is finally done any operation into the slab.

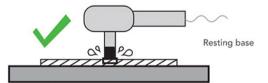
Cutting





Drilling









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